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# EWM Implementation at Kanhe

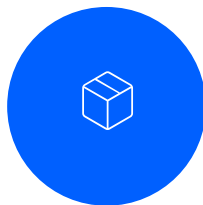
## Overview and objective

Mahindra & Mahindra is the Spares Business Unit of an Automotive and Farm Equipment Manufacturer. The annual turnover of the Spares Business is around INR 2000 crores.

M&M required a process-driven, consultative approach to design and deploy a WMS that could streamline their operations and fulfil high volumes and also seamlessly integrate with their automation equipment such as conveyors, sorters, vertical carousels etc.



Size  
750,000 Sq. Ft



121,000  
Part Location



960 meter  
spiral conveyor



250 warehouse  
operator

## Value delivered



Complete system automation of major processes



Better visibility of activities at bottleneck zones using custom reports displayed on TV terminals



RF-enabled simple processes designed for ease of execution even by unskilled operators

## Solution improvements and add ons



Labor and Resource Management to compute daily resource requirement and manage resources based on workload



Truck planning before picking to reduce WIP



Slotting and rearrangement to determine storage type and section for a part based on demand



Cluster picking to eliminate sorting process



Standard function Part analysis to minimize scenarios in inbound and outbound, thereby streamlining operations as much as possible



Part analysis to minimize scenarios in inbound and outbound, thereby streamlining operations

## Solution

- The implementation will lead in improved control on warehouse process and in management of material movement within warehouse
- Solution has offered flexible and automated support for managing the stocks available in warehouse and processing material movement
- Solution has supported automation of material handling otherwise handled manually thereby reducing the human resource requirements.

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